

IN THE SPECIFICATION

Please replace the paragraph at page 7, lines 5-19, with the following rewritten paragraph:

Since the image forming cartridges 10Y, 10C, 10M, and 10K have the same structure, the cartridge 10K for black is explained below. Fig. 4 illustrates the internal structure of the image forming cartridge for black. The cartridge 10K includes the photoreceptive drum 12K, a charger 13K that charges the drum 12K, and a developing device 14K that develops a latent image formed on the drum 12K. Chargers 13Y, 13C, 13M and developing devices 14Y, 14C and 14M are used for the colors; yellow, cyan, and magenta respectively. The cartridge 10K also includes a cleaning device 15K that removes waste toner such as non-transferred toner as a developer remaining on the drum 12K, and also removes paper dust. The cleaning device 15K has a cleaning blade 15a to clean the surface of the drum 12K. The cleaning blade 15a may be a cleaning roller as shown in Fig. 1. As explained above, the cartridge 10K integrally supports the photoreceptive drum 12K, charger 13K, developing device 14K, and the cleaning device 15K to form a process cartridge that is detachably attached to the frame body 100.